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## Sturgis 2009 Preview The Rally Turns 69 - M

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The Black Hills are alive with thurder It's. The Bound of Music arright. That is, if the currible of a few hundred thousand V-Twiss is music to your elens. August is here, which means it must be time again for the spectacle known as the ahnual Siturgs Motorcycle Raily. Wonder what of "Pappy Hoel would think about this monstroutly he helped create? I'm certain he had no clue that the little motorcycle race he and his friends in the Jacopine Gypales Motorcycle Culo started up would now be the mother of all motorcycle, railles, a week-long affair of races, custom bike shows, vendors, live music, camping, riding, partying and more partying.

Before moving torward to the 69th Annual Sturge Rally, ters—
take a look back. The Black Hills Classic began as a series of
motorcycle races organized by the Jackeine Gypsies in 1598. Clair
founcer of the Gypsies, got together with some friends and came a
competition. The first race had a whooping nine entrants competin
observers, Johnnie Spiegishoff of Milwauker, Wis., Japped the half
records book as the first wriner.



showcases some of the coolest custom bikes around. The calibor's competition is unparalleled. The freshvities will get started early will Annual Metaoler Custom Bike Contest. Sanctioned by the Custom Association and with guest judges like costom builder Edde Trotta American Iron Edder Chris Maida, the Metaoler contest is top-noted following day is the finals of the AMD World Championship of Cust Building. Will Reger Goldammer defend his Freeslyte Class title, it form? The Japanese and European competitions are always bug as international affair. The Raif's Hole Custom Bike Show will invite talent that always shows up for the Raif's Hole Daylons show, a



Center Bire Ehre Kenny of Years

Lycins whe
is one of the outton builders that make up the bunch known as the Limpnickle

Let. The gure at the Limpnickle Lot have probably inspired a law people to
nitle too. The critication of custom builders are the counter-culture afternative.

No securities.

nite too. The collection of custom hubben are the counter-culture alternative to the standard will suppose, attracting a younger crowd by expanding the expansions with hose shows, skeleboard range and perchait ways, therefore hoseing how to these fairs, a seat to the Limpnicke Lot will give us an excuse to go even to the Brisher Spoke Compground to check out the action at their surrier poor pany.

It between takes allows flower's more than jointy to duto Skurgie would be complete without a trip down flashpeople watch and to check cut the most and mean of poiseed up moderncycles. For a different style of fus, is user to the Buffast. Chip where there will be plantly of sheeded flows and flasmi subbar amole in the air at the Record Skie Surrous's on Thursday right. The Chip is not to Musteal Uchiners- Moderncycles as Art Discparemonent of multi-repide lifest play planting-sighter's Disease is in "Bister Research." In this complete life the sight planting-sighter's Disease. — Malconyste lates that in France is should not have like that, I'm near some of his clie should not have less that, I'm near some of his clie should not have less that. I'm near some of his clie



at the Buffero Chip with he Molorspo Drialey

This Signate will also have a free concentral to priving up the party abmosphere. The let of branks includes the Kannkoyle Headhurders. Finghist. 28 Securit, and feathfuller Phasist Cameries in study out and get to chack out the stands for fines of faller shows at the Buffalo Chip is even more impressive. Shough, It will be Taid to the Bone' when George Thoro and the Destroyers take the stage, and fire super more than one person will be all Let Lip' for the Busickerry above. If This biggest most of all though his plookship by the Videoloudy when Alexandrish will cook flagges in the very first limits.



Somewhere in Letheren carching as many occores as people's three valley to be deen. The rugged bookly fladbands' butter and opines is but 60 miles away. Mt. Flashmore is awan clears, and if you're in the area, a to the Crazy Horse Mountain Memorial is recommended. Motorcycle: USA will be making the noe to the Crazy Ienousmed on one of the new 2000 Instan Chiefs as a part in a benefit ride for the Tobal Hope Fuundation. Mt acid be taking part in the Legends Roof from Deservice the Butter Chip. Besides getting to heing sud with a tie of subsorbies and castest hullivers. Sands reseal from it benefits Tillacy Hills Charlies.

Diffi not enough to entire you are passing the saddlet and making a last minute start for South Dakotal VWH. there's always the Sturgle Motorcycle Museum and Hall of to year. Oheck out its collection of virtage motorcocks and furnerous exhibits. Harby Davidson will have plany or